

PYROPLEX®

FIRE CONTAINMENT





Pyroplex @ Rigid Box Intumescent Seals provide a fire only seal for use in a rebate on FD30, FD60, FD90 and FD120 timber fire doors.

- Fire tested to BS 476: Part 20/22, BS EN 1634-1 and BS EN 1363-1
- CERTIFIRE TS35. Certificate CF355
- Outer box available in a range of colours

- Supplied with a self-adhesive backing
- Printed for identification and traceability purposes

N.B. Refer to individual Certifire certificates for specific part numbers.

Rigid Box

Part No.	Profile Dimensions		Colour			
	(mm) [W x D]	30 Minute	60 Minute	90 Minute	120 Minute	
8500	10 x 4	✓	-	-	-	$\bullet \bullet \circ \circ \bullet \circ$
8700	15 x 4	✓	✓	-	-	$\bullet \bullet \bullet \circ \bullet \circ$
8600	20 x 4	-	✓	-	-	$\bullet \bullet \circ \circ \bullet \circ$
8800	25 x 4	-	✓	-	_	$\bullet \bullet \circ \circ \bullet \circ$
30094	30 x 4	-	✓	-	-	$\bullet \bullet \circ \circ \bullet \circ$
30076	38 x 4	-	✓	-	-	$\bullet \bullet \bullet \circ \bullet \circ$
30137	15 x 6	-	-	✓	✓	$\bullet \bullet \circ \circ \bullet \circ$
30138	25 x 6	-	-	\checkmark	\checkmark	$\bullet \bullet \bullet \circ \bullet \circ$





Global Fire Resistance Assessment
The Global Assessment can be

downloaded from www.pyroplex.com





Pyroplex® Pile provides fire, smoke and acoustic protection for timber door edges and frames. The pile is inserted during the manufacturing process to ensure the correct fit and function of the product.

- Fire tested to BS 476: Part 20/22 and BS EN 1634-1
- Smoke tested to BS 476: Part 31.1 and BS EN 1634-3
- Acoustic tested to BS EN ISO 10140-2
- CERTIFIRE TS35 and TS21. Certificate CF355

N.B. Refer to individual Certifire certificates for specific part numbers.

- Durability performance in accordance with Certifire Technical Schedules as outlined in CF355
- Outer box available in a range of colours
- Supplied with a self-adhesive backing
- Printed for identification and traceability purposes

Rigid Box - Pile



	Part No.	Profile Dimensions		tion of ormance	Smoke	Acoustic	Colour
		(mm) [W x D]	30 Minute	60 Minute	Control	Control	
	8512	10 x 4	✓	-	✓	✓	•••••
	8712	15 x 4	✓	-	✓	✓	•••••
	8612	20 x 4	-	✓	✓	✓	•••••
	8812	25 x 4	-	✓	✓	✓	$\bullet \bullet \circ \circ \bullet \circ$
	3009412	30 x 4	-	✓	✓	✓	•••••
	3007612	38 x 4	_	✓	✓	✓	$\bullet \bullet \circ \circ \bullet \circ$





Rigid Box - Pile With Fin

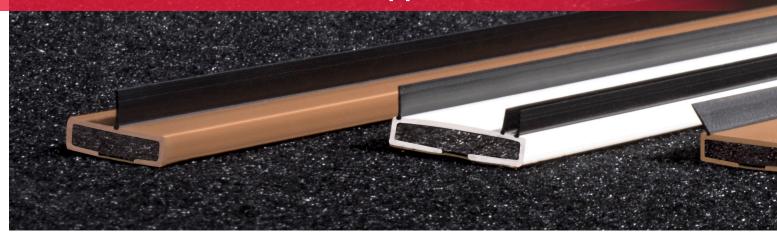


Part No.	Profile Dimensions	Indication of Fire Performance		Smoke	Acoustic	Colour
	(mm) [W x D]	30 Minute	60 Minute	Control	Control	
8510	10 x 4	✓	-	✓	✓	•••••
8710	15 x 4	✓	-	✓	✓	$\bullet \bullet \circ \circ \bullet \circ$
8610	20 x 4	-	✓	✓	✓	•••••
8810	25 x 4	-	✓	✓	✓	$\bullet \bullet \circ \circ \bullet \circ$
3009410	30 x 4	-	✓	✓	✓	22 88 28
3007610	38 x 4	_	✓	\checkmark	✓	





Timber Door Fire Seals with Flippers - Fire, Smoke & Acoustic



Pyroplex® Timber Fire Door Seals with flippers provide fire, smoke and acoustic protection for timber door edges and frames.

- Fire tested to BS 476: Part 20/22 and BS EN 1634-1
- Smoke tested to BS 476: Part 31.1 and BS EN 1634-3
- Acoustic tested to BS EN ISO 10140-2
- CERTIFIRE TS35 and TS21. Certificate CF822
- Durability performance in accordance with Certifire Technical Schedules as outlined in CF822

N.B. Refer to individual Certifire certificates for specific part numbers.

- Thermally fused flippers for increased tamper resistance and increased durability
- Outer casing and flippers available in a range of colours
- Supplied with a self-adhesive backing
- Printed for identification and traceability purposes

Rigid Box - Single Flipper



Part No.	Profile Dimensions		tion of ormance	Smoke	Acoustic	Colour
	(mm) [W x D]	30 Minute	60 Minute	Control	Control	
30160	10 × 4	✓	-	✓	✓	••••
30165	15 x 4	✓	-	✓	✓	•••••
30166	20 x 4	_	✓	✓	✓	••••





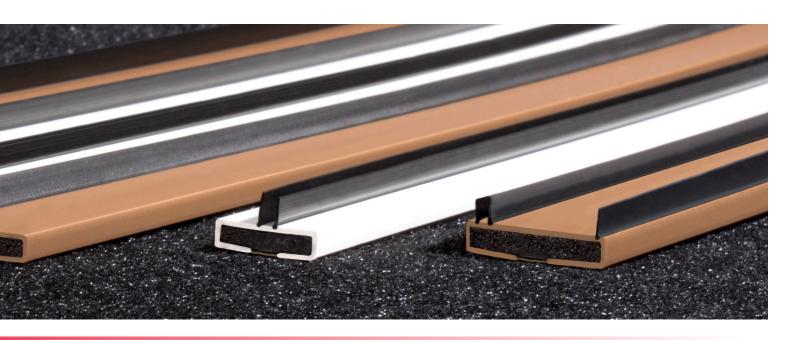
Rigid Box – Twin Flipper



Part No.	Profile Dimensions	•	Indication of Fire Performance			Acoustic	Colour
	(mm) [W x D]	30 Minute	60 Minute	90 Minute	Control	Control	
30170	10 x 4	✓	_	-	✓	✓	•••••
30175	15 x 4	\checkmark	-	-	✓	\checkmark	
30176	20 x 4	-	✓	-	✓	✓	
30145	15 x 6	\checkmark	\checkmark	\checkmark	\checkmark	✓	







Rigid Box – Side Flipper



	Part No.	Profile Dimensions		tion of ormance	Smoke Control	Acoustic	Colour
ı		(mm) [W x D]	30 Minute	60 Minute		Control	
	30150	10 x 4	✓	-	✓	✓	••••
	30155	15 x 4	✓	-	\checkmark	✓	••••
	30156	20 x 4	-	✓	✓	✓	••••

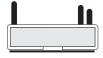




Rigid Box – Triple Flipper



Part No.	Profile Dimensions		tion of ormance	Smoke	Acoustic	Colour
	(mm) [W x D]	30 Minute	60 Minute	Control	Control	
30141	15 x 4	✓	✓	✓	✓	••••
30148	20 x 4	_	✓	✓	✓	••••





N.B. Seals are often partially interrupted by essential ironmongery such as hinges. Pyroplex* Triple Flipper maintains an integral smoke and acoustic seal when interrupted, due to the positioning of the flippers, thereby maintaining effective smoke sealing function.



Pyroplex® Flexible Seals are a high pressure forming, multi-directional expandable graphite strip contained within a durable polymeric casing.

- Suitable for surface mounted applications
- Supplied on continuous reels for dispensing applications
- Requires no additional coatings to extend its long-term durability
- Can be manufactured in a range of thicknesses and widths
- Quick and easy to fit with no special tools required

- Polymer cover enhances appearance
- Comes with a high performance self-adhesive backing
- Outer casing available in a range of colours
- CERTIFIRE TS35. Certificate CF355

N.B. Refer to individual Certifire certificates for specific part numbers.

Flexible



Part No.	Profile Dimensions	Indica Fire Performa	Colour	
	(mm) [W x D]	30 Minute	60 Minute	Options
8979	10 x 2.5	✓	-	••••
8989	10 x 4.0	✓	_	$\bullet \bullet \circ \circ \bullet \circ$
8980	15 x 2.5	✓	-	
30020	15 x 4.0	✓	✓	$\bullet \bullet \circ \circ \bullet \circ$
8981	20 x 2.5	-	✓	$\bullet \bullet \circ \circ \bullet \circ$
30112	20 x 4.0	-	✓	$\bullet \bullet \circ \circ \bullet \circ$
8988	25 x 2.5	-	✓	••••
8986	30 x 2.5	-	✓	$\bullet \bullet \circ \circ \bullet \circ$
8983	40 x 2.5	-	-	
30147	40 x 4.0	=	-	$\bullet \bullet \circ \circ \bullet \circ$

For further guidance on fire performance and testing refer to doorset provider/manufacturer. The fire rating is dependent on door configuration and performance.

N.B. Available in a wide range of sizes and thicknesses. Please contact us for more details.





Pyroplex® Intumescent Strip is a high performance multi-directional expandable graphite strip. The product is only available in raw graphite as it does not have a polymeric casing.

- Surface mounted applications
- Supplied on continuous reels for dispensing applications
- Can be manufactured in a range of thicknesses and widths
- Quick and easy to put with no specialist tools required
- Pyroplex® intumescent material is black in colour
- Available with or without self-adhesive tape
- CERTIFIRE TS35. Certificate CF355

N.B. Refer to individual Certifire certificates for specific part numbers.

Strip



No Adhesive	With	Profile Dimensions	Indication of Fire Performance		
Part No.	Adhesive Part No.	(mm) [W x D]	30 Minute	60 Minute	
8196	30086	10 x 2.0	✓	-	
-	8492	10 x 2.5	✓	-	
8366	30085	15 x 2.0	✓	-	
_	8501	15 x 2.5	✓	-	
8212	30074	20 x 2.0	✓	-	
_	8921	20 x 2.5	✓	-	
8294	30142	25 x 2.0	✓	-	
-	8934	25 x 2.5	✓	-	
8432	30075	30 x 2.0	-	✓	
_	8958	30 x 2.5	-	✓	
8241	-	45 x 2.0	-	✓	
-	8456	45 x 2.5	-	✓	
-	30187	45 x 4.0	-	✓	
_	30146	50 x 2.0	-	✓	

For further guidance on fire performance and testing refer to doorset provider/manufacturer. The fire rating is dependent on door configuration and performance.

N.B. Available in a wide range of sizes and thicknesses. Please contact us for more details.





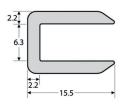
Pyroplex® FG30 30 Minute Glazing Systems offer four solutions for glazed vision panels in timber fire doors. FG30 30 Minute Glazing Systems are fully flexible and have been approved for use on slimline economical beads.

- For use in non-insulated and fully insulated fire resistant glass
- Fire tested to BS 476: Part 20/22, BS EN 1634-1 and BS EN 1363-1
- CERTIFIRE TS25. Certificate CF348
- 8193 only available in black
- 30049 and 30054 available in black, brown, cream and white
- 8492 only available in black
- Supplied on continuous reels for dispensing applications
- High performance self-adhesive backing, no mastic or wet sealant required



U Channel - 30 Minute





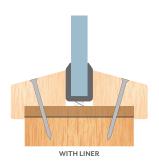
Part no. 8193

ı	Part No.	Glass Thickness (mm)	Glass Types	Metres on Coil (m)	Fire Resistance (minutes)
	8193	5-7	Non-insulating and Insulating	100	30

Typical Configurations

8193 Acceptable Glass Dimensions with Liner						
Glass	Maximum Aperture Height	Maximum Aperture Width	Maximum Aperture Area [m²]			
Pyroshield Safety	600mm (at 600mm wide)	600mm (at 600mm wide)	0.36			
Pyrostem	600mm (at 600mm wide)	600mm (at 600mm wide)	0.36			
Pyrodur Plus	600mm (at 600mm wide)	600mm (at 600mm wide)	0.36			
Pyroguard C/W	600mm (at 600mm wide)	600mm (at 600mm wide)	0.36			
Pyrotech 630*	1680mm (at 450mm wide)	540mm (at 1400mm high)	0.76			

^{*}This glass requires the expansion allowance shall be a minimum of Imm per 150mm glass length (both vertical and horizontal) or if in doubt, minimum 5mm to all edges (10mm to head if expansion is not possible at the bottom edge). The edge cover to each pane shall be 10mm.

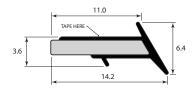






Glazing Seal with Fin - 30 Minute





Part no. 30049

Certifi



Maximum

Aperture

Area [m²]

0.50

0.48

0.46

Typical Configurations

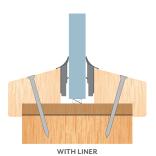
3	30049 Acceptable Glass Dimensions with Liner						
Glass	Maximum Aperture Height	Maximum Aperture Width	Maximum Aperture Area [m²]				
Pyroshield Safety	1887mm (at 355mm wide)	750mm (at 893mm high)	0.67				
Pyrostem	1550mm (at 290mm wide)	750mm (at 600mm high)	0.45				
Pyroclear	1473mm (at 343mm wide)	398mm (at 893mm high)	0.50				
Pyrodur Plus	1550mm (at 290mm wide)	750mm (at 600mm high)	0.45				
Pyrobelite 7 or 7EG	1550mm (at 290mm wide)	750mm (at 600mm high)	0.45				
Pyroguard C/W	750mm (at 750mm wide)	750mm (at 750mm high)	0.56				
Pyrotech 630*	1680mm (at 450mm wide)	540mm (at 1400mm high)	0.76				

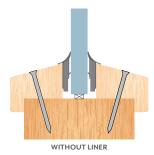
^{*} This glass requires the expansion allowance shall be a minimum of Imm per 150mm glass length (both vertical and horizontal) or if in doubt, minimum 5mm to all edges (10mm to head if expansion is not possible at the bottom edge). The edge cover to each pane shall be 10mm.

30049 Acceptable Glass Dimensions without Lines



^{**} Ensure glass is approved for use in timber doorsets.



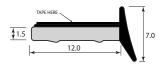


Installation

When it comes to the installation of Pyroplex® Fire Glazing Seals, whether it is factory fitted or fitted by a licensed convertor, we would recommend referring to the manufacturer's testing and installation requirements. End users should ensure that the door has been previously tested and certificated to accept a glazed aperture, failure to observe this guidance may invalidate the test evidence or approval for the door set assembly.

Glazing Seal without Fin – 30 Minute





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Part No.	Glass Thickness (mm)	Glass Types	Metres on Coil (m)	Fire Resistance (minutes)
30054	5-7	Insulating	150	30

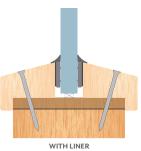
Typical Configurations

30054 Acceptable Glass Dimensions with Liner					
Glass	Glass Maximum Maximum Aperture Aperture Height Aperture Width Area [m²]				
Pyrodur Plus	750mm (at 750mm wide)	750mm (at 750mm high)	0.56		
Pyroguard C/W	750mm (at 750mm wide)	750mm (at 750mm high)	0.56		
Pyrotech 630*	1680mm (at 450mm wide)	540mm (at 1400mm high)	0.76		

st This glass requires the expansion allowance shall be a minimum of ${\it 1mm per 150mm glass length (both vertical and horizontal)} \ or \ if in$ doubt, minimum 5mm to all edges (10mm to head if expansion is not possible at the bottom edge). The edge cover to each pane shall be 10mm.

30054 Acceptable Glass Dimensions without Liner					
Glass Maximum Maximum Aperture Height Aperture Width Area [n					
CERTIFIRE Approved I5mm fully insulated glass**	880mm (at 550mm wide)	605mm (at 800mm high)	0.48		

^{**} Ensure glass is approved for use in timber doorsets.





WITHOUT LINER

Glazing Strip - 30 Minute





Part No.	Glass Thickness (mm)	Glass Types	Metres on Coil (m)	Fire Resistance (minutes)
8492	5-7	Non-insulating & Insulating	250	30

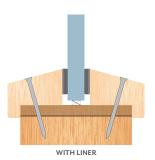
Typical Configurations

8492 Acceptable Glass Dimensions with Liner						
Glass	Glass Maximum Maximum Aperture Height Aperture Width		Maximum Aperture Area [m²]			
Pyroshield Safety	403mm (at 626mm wide)	626mm (at 403mm high)	0.25			
Pyrostem	403mm (at 626mm wide)	626mm (at 403mm high)	0.25			
Pyrodur Plus	403mm (at 626mm wide)	626mm (at 403mm high)	0.25			
Pyroguard C/W	403mm (at 626mm wide)	626mm (at 403mm high)	0.25			
Pyrotech 630*	1680mm (at 450mm wide)	540mm (at 1400mm high)	0.76			

*This glass requires the expansion allowance shall be a minimum of 1mm per 150mm glass length (both vertical and horizontal) or if in doubt, minimum 5mm to all edges (10mm to head if expansion is not possible at the bottom edge). The edge cover to each pane shall be 10mm.

8492 Acceptable Glass Dimensions without Liner					
Glass	Maximum Aperture Height	Maximum Aperture Area [m²]			
CERTIFIRE Approved 15mm fully insulated glass**	880mm (at 550mm wide)	605mm (at 800mm high)	0.48		

^{**} Ensure glass is approved for use in timber doorsets.



WITHOUT LINER

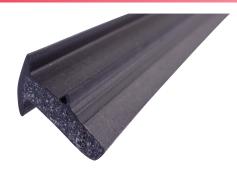


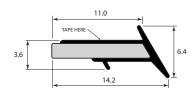


When it comes to creating a well designed and aesthetically pleasing environment, internal glazed screens are becoming increasingly popular among architects and specifiers.

- Fire tested to BS 476: Part 22
- CERTIFIRE TS25. Certificate CF348
- For use on non-insulating and insulating glazed screens
- Large aspect ratios for landscape and portrait panes
- Suitable for use in conjunction with softwood and hardwood frames and beads
- Suitable for pin or screw fixings
- Can be supplied in a range of colours including black, white, cream and brown
- Supplied on continuous reels for dispensing applications
- High performance self-adhesive backing, no mastic or wet sealant required

Fire Glazed Screen Seal - 30 Minute



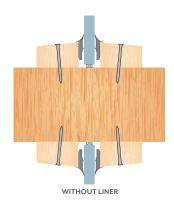


Part no. 30049

Part No.	Glass Thickness [mm]	Glass Types	Metres on Coil [m]	Fire Resistance [minutes]
30049	7-15	Non-insulating and Insulating	100	30

Typical Configurations

30049 Screen Acceptable Glass Dimensions without Liner*				
Glass	Maximum Aperture Height	Maximum Aperture Width	Maximum Aperture Area [m²]	
Pyroshield or	1125mm (at 1924mm wide)	2405mm (at 900mm high)	2.16	
Pyran S	2455mm (at 940mm wide)	1175mm (at 1964mm high)	2.30	
Pyrobelite, Pyrodur, Pyroguard, Pyrostem	Maximum glass height and width should be specified in the relevant glass manufacturer's CERTIFIRE Certificate			





Installation

When it comes to the installation of Pyroplex® Fire Glazed Screen System we would recommend referring to the manufacturer's testing and installation requirements.



Pyroplex® 1 Hour Fire Glazing System is suitable for glazed vision panels in 60 minute timber doorsets. The two-part system comprises of two glazing strips and one glazing liner.

- Fire tested to BS 476: Part 22
- CERTIFIRE TS25. Certificate CF5287
- Unique rigid intumescent material
- To be used with a hardwood bead with a minimum density of 640kg/m3
- For use in non-insulated and fully insulated fire resistant glasses
- Suitable for use in 6mm, 15mm and 23mm glass (aperture restrictions apply)
- High performance self-adhesive backing, no mastic or wet sealant required

PFG1HR Fire Glazing System – 60 Minute





Typical Configurations

PFG1H	PFG1HR Acceptable Glass Dimensions with Liner				
Glass	Maximum Aperture Height [mm]	Maximum Aperture Width [mm]	Maximum Aperture Area [m²]		
Uninsulating Glass -	1050	250	0.26		
Pyroshield, Pyrostem or Pyran S	553	553	0.31		
	1058	190	0.20		
CERTIFIRE Approved 15mm thick fully insulated glass**	1050	250	0.26		
, ,	553	553	0.31		
	1162	210	0.24		
CERTIFIRE Approved 23mm thick fully insulated glass**	1050	1050	1.10		
, 3	553	553	0.31		

^{**} Ensure glass is approved for use in timber doorsets.





WITH LINER

Part No.	Glass Thickness (mm)	Glass Types	Pack Contents	Fire Resistance (minutes)
PFG1HR (Kit Configuration)	6, 15 and 23	Non-insulating and Insulating	Seal - 2×2.1 m lengths Liner - 1×2.1 m lengths	60

Installation

When it comes to the installation of Pyroplex® 60 Minute Glazing Seal, whether it is factory fitted or fitted by a licensed convertor, we would recommend referring to the manufacturer's testing and installation requirements. End users should ensure that the door has been previously tested and certificated to accept a glazed aperture, failure to observe this guidance may invalidate the test evidence or approval for the door set assembly.



In addition to a full range of standard products, Pyroplex® provide a custom design and manufacturing service to meet the needs of specific designs. Our Technical Manager can advise on appropriate types of testing for various configurations and the use of our onsite test furnace for indicative tests, prior to full scale testing at accredited test houses.



Factory

All seals are manufactured by Pyroplex® Limited at our UK factories in Droitwich. Our site covers a 30,000m² area and includes our own onsite indicative testing furnace. We are experts in the extrusion of intumescent seals covering single extrusion, co-extrusion, triplex extrusion and offering a wide range of in-line finishing options.



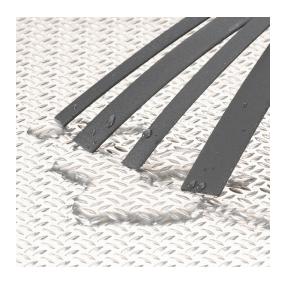
- Smoke seal insertion
- Adhesion of thermally fused flippers
- Self-adhesive tape backing
- Printing
- Assembly

Material

Pyroplex® intumescent is a unique formulation exclusively for the Pyroplex® range of products; it has a range of features including:

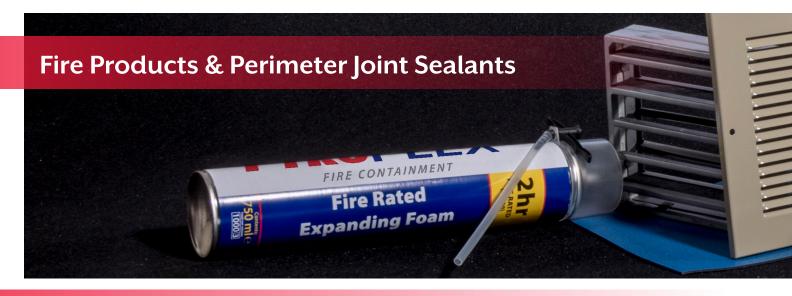
- Intumescent material is black in colour
- Exhibits high pressure force during expansion
- Exhibits a typical expansion ratio of 25:1 by volume for perimeter applications
- Exhibits a typical expansion ratio of 10:1 by volume for glazing applications
- Not affected by humidity or immersion in water
- Non-toxic and non-fibrous (dust free)
- Non-flaking and difficult to tear





Custom Products

If you have a requirement that you would like us to consider, please contact us at info@pyroplex.com or to discuss your requirement with a member of our sales team call +44 [0]1905 795432



Air Transfer Grilles

Pyroplex* Fire Rated Air Transfer Grille Systems have been specifically designed for use in 30 minute and 60 minute fire resisting doorsets.

- Grilles are of a modular robust construction
- The frames are constructed from Zintec Mild Steel [0.65mm thick] with matching Zintec clips
- Fire tested to BS 476: Part 22
- Third Party Accreditation IFC Certificate no. IFCC 1001







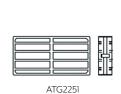


Air Transfer	Dimensions	Fire Res	Free Air Flow	
Grille Part No.	[mm]	30 Minute	60 Minute	[cm²]
ATG1500	150 × 150 × 40	✓	✓	153
ATGI503	150 × 300 × 40	✓	✓	307
ATG1300	300 x 300 x 40	✓	✓	614
ATG2251	112 x 225 x 40	✓	✓	161
ATG2250	225 x 225 x 40	✓	✓	323











Faceplates for Air Transfer Grilles

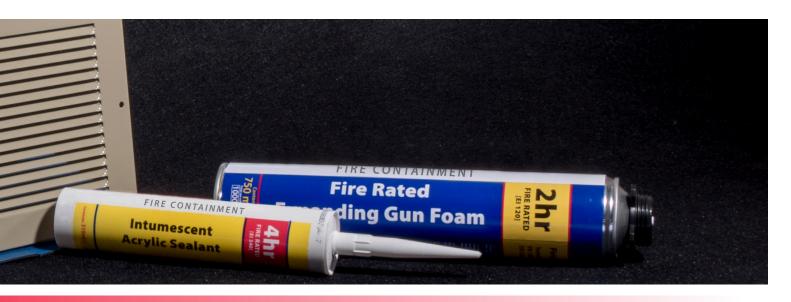
- Faceplates are constructed from Zintec Mild Steel [1.0mm thick] and powder coated
- Faceplates are supplied with fixing screw
- Faceplates are available in white and silver
- Fire tested to BS 476: Part 22
- Third Party Accreditation IFC Certificate no. IFCC 1001



Grille Compatibility	Free Air Flow [cm²]
ATGI500	150
ATG1503	295
ATGI300	593
ATG2251	159
ATG2250	320
	Compatibility ATGI500 ATGI503 ATGI300 ATG225I



Pyroplex® Fire Rated Air Transfer Grilles are not to be used in ducts or dampers.



Fire Rated PU Foam



Product	750ml Hand Held Application	750ml Gun Application
Part No.	PFRF750A	PFRF750GUN

Pyroplex® Fire Rated Expanding Foam is a flame retardant based polyurethane expanding foam, which sets in a solid form by using the moisture present in the atmosphere.

- Sealing gaps around door frames perimeter pointing
- Suitable for use on FD30, FD60, FD90 and FD120 doorsets (depending upon suitable backing material/capping media)
- Fire tested to BS EN 1366-4 and BS 476: Part 20/22
- Expands up to 38 times its volume
- CERTIFIRE TS40. Certificate CF828



Intumescent Acrylic Sealant



Product	310ml Gun Application
Part No.	2WT310PY

Pyroplex® Intumescent Acrylic Sealant is a one-part high modulus, halogen free material. The product is primarily designed for use in internal application.

- Sealing linear joints
- Sealing gaps around door frames perimeter pointing
- Suitable for use on FD30 and FD60 doorsets
- Fire tested to BS 476: Part 22 and BS EN 1366-4
- Third Party Accreditation IFC Certificate no. IFCC 1366



IFCC 1366

Intumescent Sheet



Product	Sheet 50m x 1m x 1.8mm
Part No.	848101

Pyroplex® Intumescent Sheet is fully flexible, high shear and moisture resistant. The material can be cut to shape easily and has been specifically designed for:

- Use under hinges, locks and door closers
- Suitable for use on FD30 and FD60 doorsets
- Panel products for fire doors
- Fire tested to BS 476: Part 20/22

Testing & Certification

- Pyroplex® Fire Seals products are branded and certified by Pyroplex Ltd for full identification and traceability
- Pyroplex® have an on-site furnace for indicative testing prior to full scale testing at accredited facilities
- Pyroplex® Fire Seals products are extensively tested to various National and International Standards and other Regulatory requirements, including environmental
- Pyroplex® product datasheets and certification can be downloaded from www.pyroplex.com
- Pyroplex® hold various Third Party Approvals for their range of products



















 $Pyroplex\ regularly\ extends\ its\ portfolio\ of\ test\ evidence\ by\ continuously\ testing\ its\ products\ to\ various$ National and International Standards. Information correct at time of print.



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